# IDERS FOR SIGN

## **NO3910** 0.W.V.

#### **Description :**

- Film: 140micron; black & white PVC film
- Adhesive: transparent adhesive
- Liner: 140gsm white PEK wooden pulp paper with one side PE & Silicon coating
- Width : 0.98/1.06/1.27/1.37/1.52m

#### Features :

- 1. One side visual, sun-shade and privacy protection; Hole size 1.45mm, perforation 20%;
- 2. Stable ink absorption and excellent dimensional stability.

#### **Applications :**

- 1. Applicable to glass surface, also applicable to transparent acrylic, PVC, PET transparent panels;
- 2. Suitable for various solvent ink and Eco-solvent ink.

#### **Technical Data :**

Testing condition: Indoor temperature 23±2°C; Relative humidity 50±5%; Use aluminum, glass, steel plate as the base material for testing.

|  | Sting. |         |                 |               |
|--|--------|---------|-----------------|---------------|
| Test Items                             |        | Units   | Test method     | Average value |
| Thickness PVC                          |        | micron  | GB/T6672-2001   | 140±10        |
| Weight-Liner                           |        | g/m²    | GB4669-1995     | 140±10        |
| Weight -finished product               |        | g/m²    | GB4669-1995     | 310±20        |
| 24h, 180°peel                          |        | N/25mm  | FTM 1           | ≥4            |
| Dimensional stability MD               |        | mm      | FTM 14          | ≤1.5          |
| Dimensional stability CD               |        | mm      | FTM 14          | ≤1.0          |
| Tensile strength MD                    |        | N/25 mm | GB/T1040.1-2006 | ≥25           |
| Tensile strength CD N/2                |        | N/25 mm | GB/T1040.1-2006 | ≥20           |
| Construction Temperature $\ ^{\circ}C$ |        | °C      |                 | 20±10         |
| Applicable Temperature                 |        | °C      |                 | -20 ~ +70     |

\* All technical data is subject to change without prior notice.

#### **Storage Condition :**

All NAR products always need to be stored in the original packing and with the original protection materials, preferably stored hermetically, no more than 6 layers if stored horizontally. Do not expose in direct sunlight or heat sources. Shelf life will be one year with temperature of 25°C±5°C and relative humidity of 50±15%.

### **Production and Application Environment :**

Production environment: temperature of 25±5°C, relative humidity of 50%±10%, clean dust-free environment without suspended matter; Please move the materials to the printing environment 24 hours before printing. Test prior to use and remain enough edge margins when printing.

Application environment: temperature of 20±10°C, relative humidity of 50±10%; Pasting on flat, smooth and clean surface without floating dust and shedding; It is necessary to take more than 2 hours for maintenance before laminating.



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#### Warranty Condition :

- 1. One year shelf life: stored in suitable conditions, preferably use within 6 months;
- 2. One year prosecution period: from the product manufacture date, no-acceptance for overdue product.

## Important Remark :

1. The information mentioned in this product data sheet is based upon tests that were executed by NAR, and that we consider to be reliable. Environment humidity more than 70% in different district will decrease the printing result.

#### **Product Application :**

#### Shanghai Zhoupu Wanda Plaza





