NAR BIDERS FOR SIGN

NO5610-RR Tri-layer Two sides visual 0.W.V

Description :

Film: 140micron; semi-transparent PVC film

Adhesive: transparent adhesive

Liner: 160gsm white PEK pure wooden pulp paper with one side PE & Silicon coating

Width : 1.37 m

Features :

- 1. One side printing and two sides visual; High additional value.
- 2. Excellent dimensional stability , used for glass and transparent acrylic with two sides visual effect.
- 3. Past SGS environmental certification, in line with EU environmental requirements.
- 4. Stable ink absorption and high printing performance ; hole size 1.40mm.

Applications :

- 4. Applicable to glass surface, also applicable to transparent acrylic, PVC, PET transparent panels;
- 5. Suitable for various solvent ink and Eco-solvent ink.

Technical Data :

Testing condition: Indoor temperature 23±2°C; Relative humidity 50±5%; Use aluminum, glass, steel plate as the base material for testing.

Test Items	Units	Test method	Average value
Thickness PVC	Micron	GB/T6672-2001	140±10
Weight-Liner	g/m²	GB4669-1995	160±10
Weight -finished product	g/m²	GB4669-1995	315±20
24h, 180°peel	N/25mm	FTM 1	≥4
Dimensional stability MD	mm	FTM 14	≤1.5
Dimensional stability CD	mm	FTM 14	≤1.0
Tensile strength MD	N/25 mm	GB/T1040.1-2006	≥30
Tensile strength CD	N/25 mm	GB/T1040.1-2006	≥20
Construction Temperature	°C		20±10
Applicable Temperature	°C		-20 ~ +70

* All technical data is subject to change without prior notice.

Storage Condition :

All NAR products always need to be stored in the original packing and with the original protection materials, preferably stored hermetically, no more than 6 layers if stored horizontally. Do not expose in direct sunlight or heat sources. Shelf life will be one year with temperature of 25°C±5°C and relative humidity of 50±15%.

Production and Application Environment :

Production environment: temperature of 25±5°C, relative humidity of 50%±10%, clean dust-free environment without suspended matter; Please move the materials to the printing environment 24 hours before printing. Test prior to use and

NAR[®]

remain enough edge margins when printing.

Application environment: temperature of 20±10°C, relative humidity of 50±10%; Pasting on flat, smooth and clean surface without floating dust and shedding; It is necessary to take more than 2 hours for maintenance before laminating.

Warranty Condition :

- 1. One year shelf life: stored in suitable conditions, preferably use within 6 months;
- 2. One year prosecution period: from the product manufacture date, no-acceptance for overdue product.

Important Remark :

1. The information mentioned in this product data sheet is based upon tests that were executed by NAR, and that we consider to be reliable. Environment humidity more than 70% in different district will decrease the printing result.

Product Application :

